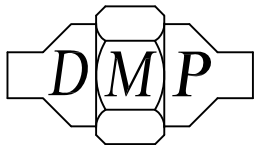


ENGINEERING DATA
UNION NUT RECOMMENDED
TORQUE VALUES
FOR MT SERIES

TUBE OD	CAT #	IN.LBS MIN.	IN.LBS MAX.
1/8	-2	15	25
1/4	-4	20	40
3/8	-6	25	50
1/2	-8	40	75
5/8	-10	65	125
3/4	-12	110	220
1"	-16	185	365
1 1/4	-20	265	530
1 1/2	-24	365	725
2"	-32	725	1445

THE LISTED TORQUE VALUES SHOULD BE USED FOR TIGHTENING FLAT FACED O-RING SEALED FITTINGS UNION NUTS.

FOR MP SERIES UNION NUT TORQUE VALUES CONTACT FACTORY.



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